

**Machines and equipment**

<b>Weld equipment</b>	<p><b>Manual: (40pcs up to 600A)</b></p> <ul style="list-style-type: none"> <li>• TIG</li> <li>• MAG</li> </ul> <p><b>Mechanized:</b></p> <ul style="list-style-type: none"> <li>• Weld robot ABB</li> <li>• Weld crane ESAB SAW</li> </ul> <ul style="list-style-type: none"> <li>• MIG</li> <li>• MMA</li> </ul> <p>Work range: 48 000*5000*3000 Work range: 5,3m x 6,5m</p>
<b>Test equipment</b>	<ul style="list-style-type: none"> <li>• Test load equipment for lifting tools up to 150 ton</li> <li>• Pressure testing with water up to 200 bar</li> </ul>
<b>Lift equipment</b>	<p><b>Diesel-powered forklifts:</b></p> <ul style="list-style-type: none"> <li>1. Hägglunds counterbalanced 15 ton</li> <li>1. Kalmar counterbalanced 7,5 ton</li> <li>1. Mitsubishi counterbalanced FD 3 ton</li> </ul> <p><b>Overhead cranes:</b></p> <ul style="list-style-type: none"> <li>2. 10 ton</li> <li>2. 3 ton</li> <li>2. 12,5 ton</li> </ul> <p><b>Electric-powered forklifts:</b></p> <ul style="list-style-type: none"> <li>1. Kalmar 8 ton counterbalanced</li> <li>1. Asea reach truck</li> <li>1. Atlet reach truck</li> <li>1. Jungrich reach truck</li> <li>1. Asea counterbalanced</li> <li>1. Nissan counterbalanced</li> </ul>
<b>Machining equipment</b>	<p><b>Band saws:</b></p> <ul style="list-style-type: none"> <li>3. FMB</li> </ul> <p><b>Lathe:</b></p> <ul style="list-style-type: none"> <li>1. TOS 9"; L= 2000 mm</li> </ul> <p><b>Milling machines:</b></p> <ul style="list-style-type: none"> <li>1. Lagun bed mill; work range X=2800*Y=1000*Z=1000, max 4,5 ton</li> <li>1. Zayer CNC floor mill; work range X=6000*Y=2500*Z=1250, max 25 ton</li> <li>1. HAAS VF-3 CNC bed mill; work range X=1016*Y=508*Z=635</li> <li>1. Sajo knee mill</li> </ul> <p><b>Drilling machines:</b></p> <ul style="list-style-type: none"> <li>1. Roberna; radial 1,5 m arm</li> <li>1. Ooxal; radial 2 m arm</li> <li>3. Arboga, column</li> </ul>
<b>Sheet metal equipment:</b>	<p><b>Punch press:</b></p> <ul style="list-style-type: none"> <li>1. Peddinghaus 500</li> </ul> <p><b>Shearing machine:</b></p> <ul style="list-style-type: none"> <li>1. Beyer; 5000*20 mm</li> </ul> <p><b>Roll bending machines:</b></p> <ul style="list-style-type: none"> <li>1. Kumla 3000*30 mm</li> <li>1. Rondo; 3000*10 mm</li> <li>1. Rondo; 2000*5 mm</li> <li>1. Rondo; 1500*3 mm</li> </ul> <p><b>Tube bending machines:</b></p> <ul style="list-style-type: none"> <li>1. Perfekt; Ø max 2" *10mm</li> <li>1. Mingori; Ø max 2"</li> </ul> <p><b>Press brakes:</b></p> <ul style="list-style-type: none"> <li>1. Darley 260 ton; L=3000 mm Hydraulic</li> <li>1. Baykal 500 ton; L=5000 mm (Hardened dies) Hydraulic</li> </ul>